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**RBEA62309**  
**Job Sheet 203568**



DAS

Part No: RBEA62309

Job Qty: 2 pcs

Part Name: AS350/355 Field Maintenance



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/19

Job Tracking No:

Due Date: 1/10/20

Created By: Jennifer Renwick

Type: Stock

Description: SIOP

Note: DWG RBEA62309 rev.T IPP REV:A 17.12.13 NEW ISSUE DD VERF:DP/IPP Rev.B 19.02.28 drawing revision  
DP Verify DD/IPP Rev. C 19.04.01 drawing revision DP Verify DD

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation            | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off     |
|-------|----------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|--------------|
|       |                      |       |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |              |
| 100   | Small Fab - Issue SN | 2 pcs | 1/10/20    |          | 0.00      | 0.00    | Small Fab - 1         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 2         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 3         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 4         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 5         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 6         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 7         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 8         |           |              |
|       |                      |       |            |          |           |         | Small Fab - 9         |           |              |
| 105   | Small Fab - 2 - B4B  | 2 pcs | 1/10/20    |          | 0.00      | 4.44    | Small Fab - 1 - B4B   |           | GP 19-01-08. |
|       |                      |       |            |          |           |         | Small Fab - 2 - B4B   |           |              |
|       |                      |       |            |          |           |         | Small Fab - 3 - B4B   |           |              |
|       |                      |       |            |          |           |         | Small Fab - 4 - B4B   |           |              |
|       |                      |       |            |          |           |         | Small Fab - 5 - B4B   |           |              |
|       |                      |       |            |          |           |         | Small Fab - 6 - B4B   |           |              |
|       |                      |       |            |          |           |         | Small Fab - 7 - B4B   |           |              |
|       |                      |       |            |          |           |         | Small Fab - 8 - B4B   |           |              |
|       |                      |       |            |          |           |         | Small Fab - 9 - B4B   |           |              |
| 120   | QC 5                 | 2 pcs | 1/10/20    |          | 0.00      | 0.00    | QC 5 - 10             |           | GP 19-01-08. |
|       |                      |       |            |          |           |         | QC 5 - 12             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 17             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 18             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 19             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 22             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 24             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 3              |           |              |
|       |                      |       |            |          |           |         | QC 5 - 43             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 49             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 51             |           |              |
|       |                      |       |            |          |           |         | QC 5 - 58             |           |              |
|       |                      |       |            |          |           |         |                       |           |              |

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|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  |                        |                         |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------|-----------|--|------------------------|-------------------------|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 5 - 68              |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 5 - 9               |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 5 - 50              |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 5 - 30              |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 5 - 40              | JAN 08 2020 DAS 40 8:39 |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 5 - 61              |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 5 - 81              |                         |
| 130 Packaging 3-1 - Stock - B4B 2 pcs                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       | 1/10/20 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 2 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 3 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 4 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 5 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 6 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 7 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 8 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 9 - B4B  |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 10 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 11 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 12 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 13 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 14 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 15 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 16 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 17 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 18 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 19 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 20 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 21 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 22 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 23 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 24 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 25 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 26 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 27 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 28 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 29 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 30 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 31 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 32 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 33 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 34 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 35 - B4B |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | Packaging 3 - 36 - B4B |                         |
| 140 QC 21 - FG 2 pcs                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | 1/10/20 | 0.00 0.00 |  | QC 21 - FG - 21        |                         |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 21 - FG - 70        | DAS 21 9:33             |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |         |           |  | QC 21 - SA - 53        | R6001A                  |
| Part Op 100 - Issue S/N. No labor cost associated with this operation<br>Descriptions: 105 - 1-Engrave placard RB41011 using marktronic engraver 2-Transfer drill Dart placard RB41011 into Pelican case APP-1750-E 3-Debur holes and remove chips from case. 4-Rivet Dart placard to Pelican case 5-Glue foam to case and pack case as per drawing.<br>120 - (QC5- Inspect part completeness to step on W/O)<br>130 - (Identify as per dwg & Stock Location: _____)<br>140 - (QC21- Final Inspection - Work Order Release) |         |           |  |                        |                         |

## Job BOM

013808

| Part / Item          | Component Name                                     | Quantity     | Operation                | Container         |
|----------------------|----------------------------------------------------|--------------|--------------------------|-------------------|
| APP-1750-E           | Pelican Case 1750                                  | 2 Ea (1 ea)  | 100-Small Fab - Issue SN | 204716            |
| 5274T761             | Polypropylene Vial for Flange Wrench Bolts         | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 120466            |
| 7189K31              | Cable Ties Black                                   | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 038430            |
| 9052000              | 10" Mini Bungee Cord                               | 8 Ea (4 ea)  | 105-Small Fab - 2 - B4B  | 204516            |
| 97524A032            | Sealing Blind Rivet                                | 8 Ea (4 ea)  | 105-Small Fab - 2 - B4B  | 204720 221144     |
| NAS1756-12           | Remove Before Flight                               | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 200859            |
| RB41011              | Dart Tooling Placard, Aluminum                     | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 021040            |
| RBE-350DAMPER        | Damper Spanner Wrench                              | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 231747            |
| RBE-350HYD           | Hydraulic Accumulator Fitting Gauge                | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 187210            |
| RBE-350INCLINOMETER  | Inclinometer                                       | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 167317            |
| RBE-350TDRS          | Tail Rotor Driveshaft Bearing Run-Out Gauge        | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 201720            |
| RBE-350TEMP          | Temperature Probe                                  | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 186249            |
| RBE350A93-3200-20-1  | Main Gear Box/Rotor Brake Retaining Nut Wrench     | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 232449            |
| RBE350A93-3205-00E   | Engine Gear Box Input Flange Holding Wrench        | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 225964            |
| RBE350A93-3205-00T   | Tail Rotor Gear Box Input Flange Holding Wrench    | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 225999            |
| RBE350A93-3300-20    | Tail Rotor Hub Socket                              | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 229148            |
| RBE350A93-3302-02    | Tail Rotor Hub Lock Wrench                         | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 233664            |
| RBE350A93-3303-02    | Tail Rotor Head Body Extractor Tool                | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 231860            |
| RBE350A93-3305-20-1  | Tail Gearbox Wrench                                | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 172286            |
| RBE350A93-3307-00    | Tail Gearbox Seal Extractor                        | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 222442            |
| RBE350A93-3312-03    | Tail Rotor Hub Bushing Replacement Tool            | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 218873            |
| RBE350A93-3316-20-1  | Rotating Star Replacement Wrench                   | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 168539            |
| RBE350A93-3317-20    | Tail Rotor Hub Insert Tool                         | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 172722            |
| RBE350A93-3400-00    | Drive Shaft Thimble                                | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 206611 115898     |
| RBE350A93-3500-00    | Bearing Extractor                                  | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 201678            |
| RBE350A93-3501-20    | Extraction Tool, Hydraulic Pump Pulley Bearing     | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 184069            |
| RBE350A94-2704-00    | Pedals Locking Tool                                | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 186633            |
| RBE350A94-2706-00    | Rigging Pin Set                                    | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 207706            |
| RBE350A94-2708-01    | Tail Rotor Blade Locking Tool                      | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 181951            |
| RBE350A94-3301-00    | Tail Rotor Accelerator Support                     | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 199261            |
| RBE350A94-3700-A     | Swashplate Immobilizing Tools Long Brace & Parts   | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 232273            |
| RBE350A94-3700-B     | Swashplate Immobilizing Tool, Short Brace Assembly | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 237169            |
| RBE350A94-3700-C     | Swashplate Immobilizing Tools Adjustable Brace     | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 237245 x          |
| RBE350A94-3701-00    | M/R Rigging Tool                                   | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 196837            |
| RBE350A94-5201-20    | Cartridge, Dummy, Fuel                             | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 184179            |
| RBE703A94-1130-01-01 | Immobilizing Clip Assembly                         | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 249429            |
| RBE703A94-1130-01-23 | Deflection Clip Assembly                           | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 225451            |
| RBE703A95-0505-00-15 | TGB Drain Tube Quill Assembly                      | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 203835            |
| RBE703A95-0508-00-15 | MGB Drain Tube Quill Assembly                      | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 191046            |
| RBE703A95-0508-00-17 | MGB Drain Tube Hose Assembly                       | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 197853            |
| RBE703A95-0520-01-17 | Engine & Hydraulic Drain Tube Quill Assembly       | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 192352            |
| RBE703A95-0520-01-19 | Engine & Hydraulic Drain Tube Hose Assembly        | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 194491            |
| RBEA62309-2          | Bottom Cushion use in case APP-1750-E              | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 204717            |
| RBEA62309-3          | Stiffener Assembly                                 | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 189245            |
| RBEA62309-6          | Top Cushion use in case APP-1750-E                 | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 204719 204719 718 |
| RBEA62309-7          | Top Foam Cushion use in case APP-1750-E            | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 204719            |
| RBEA62309-8          | Top Shelf Placard                                  | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 191857            |
| RBEA62309-9          | Bottom Shelf Placard                               | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 189484            |
| RBEA62310            | AS350/355 Engine Strut                             | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 199151            |
| RBT18025-13          | Linear Scale (50 lbs)                              | 2 Ea (1 ea)  | 105-Small Fab - 2 - B4B  | 223427 131169     |
| RBW109-3101-58-1-1   | Hammer, Steel                                      | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 196644            |
| RBW109-3101-58-2-1   | Hammer, Aluminum                                   | 2 pcs (1 ea) | 105-Small Fab - 2 - B4B  | 197081            |

## Job Allocations

| Operation                | Component Part       | Required | Inventory | Allocated |
|--------------------------|----------------------|----------|-----------|-----------|
| 100-Small Fab - Issue SN | APP-1750-E           | 2        | 5         | 0         |
| 105-Small Fab - 2 - B4B  | 5274T761             | 2        | 5         | 0         |
|                          | 7189K31              | 2        | 740       | 0         |
|                          | 9052000              | 8        | 31        | 0         |
|                          | 97524A032            | 8        | 605       | 0         |
|                          | NAS1756-12           | 2        | 232       | 0         |
|                          | RB41011              | 2        | 237       | 0         |
|                          | RBE-350DAMPER        | 2        | 28        | 0         |
|                          | RBE-350HYD           | 2        | 5         | 0         |
|                          | RBE-350INCLINOMETER  | 2        | 7         | 0         |
|                          | RBE-350TDRS          | 2        | 21        | 0         |
|                          | RBE-350TEMP          | 2        | 21        | 0         |
|                          | RBE350A93-3200-20-1  | 2        | 23        | 0         |
|                          | RBE350A93-3205-00E   | 2        | 24        | 0         |
|                          | RBE350A93-3205-00T   | 2        | 24        | 0         |
|                          | RBE350A93-3300-20    | 2        | 17        | 0         |
|                          | RBE350A93-3302-02    | 2        | 12        | 0         |
|                          | RBE350A93-3303-02    | 2        | 14        | 0         |
|                          | RBE350A93-3305-20-1  | 2        | 23        | 0         |
|                          | RBE350A93-3307-00    | 2        | 15        | 0         |
|                          | RBE350A93-3312-03    | 2        | 12        | 0         |
|                          | RBE350A93-3316-20-1  | 2        | 20        | 0         |
|                          | RBE350A93-3317-20    | 2        | 23        | 0         |
|                          | RBE350A93-3400-00    | 2        | 22        | 0         |
|                          | RBE350A93-3500-00    | 2        | 12        | 0         |
|                          | RBE350A93-3501-20    | 2        | 13        | 0         |
|                          | RBE350A94-2704-00    | 2        | 26        | 0         |
|                          | RBE350A94-2706-00    | 2        | 6         | 0         |
|                          | RBE350A94-2708-01    | 2        | 2         | 0         |
|                          | RBE350A94-3301-00    | 2        | 22        | 0         |
|                          | RBE350A94-3700-A     | 2        | 6         | 0         |
|                          | RBE350A94-3700-B     | 2        | 6         | 0         |
|                          | RBE350A94-3700-C     | 2        | 0         | 0         |
|                          | RBE350A94-3701-00    | 2        | 1         | 0         |
|                          | RBE350A94-5201-20    | 2        | 27        | 0         |
|                          | RBE703A94-1130-01-01 | 2        | 18        | 0         |
|                          | RBE703A94-1130-01-23 | 2        | 15        | 0         |
|                          | RBE703A95-0505-00-15 | 2        | 21        | 0         |
|                          | RBE703A95-0508-00-15 | 2        | 11        | 0         |
|                          | RBE703A95-0508-00-17 | 2        | 19        | 0         |
|                          | RBE703A95-0520-01-17 | 2        | 10        | 0         |
|                          | RBE703A95-0520-01-19 | 2        | 23        | 0         |
|                          | RBEA62309-2          | 2        | 5         | 0         |
|                          | RBEA62309-3          | 2        | 20        | 0         |
|                          | RBEA62309-6          | 2        | 5         | 0         |
|                          | RBEA62309-7          | 2        | 5         | 0         |
|                          | RBEA62309-8          | 2        | 15        | 0         |
|                          | RBEA62309-9          | 2        | 21        | 0         |
|                          | RBEA62310            | 2        | 8         | 0         |
|                          | RBT18025-13          | 2        | 12        | 0         |
|                          | RBW109-3101-58-1-1   | 2        | 17        | 0         |
|                          | RBW109-3101-58-2-1   | 2        | 11        | 0         |

## Part Specifications

Specifications could not be found.

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